

# WA-S1

## WEDGE ANCHOR / 316 (A4) STAINLESS STEEL / C1 & C2 SEISMIC RATED

316

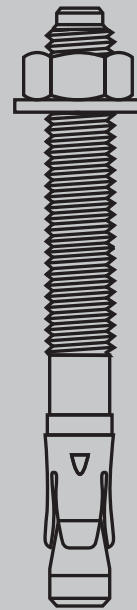
CERTIFICATION

TDS

FIRE REPORT

### Technical Data Sheet

- AS 5216 Compliant
- Approved for Cracked and Uncracked Concrete
- C1 & C2 Seismic Rated
- Standard and reduced anchorage depths



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# WA-S1

WEDGE ANCHOR / 316 (A4) STAINLESS STEEL / C1 & C2 SEISMIC RATED

## WA-S1

Wedge Anchor,  
316 (A4) Stainless Steel, C1 & C2 Seismic Rated



- Connecting structural steel or timber to concrete
- Facades, balustrades, building services, height access systems, tunnel services, industrial
- A4 stainless steel for corrosive environments, outdoors

AS 5216 Compliant

ETA Cracked and Uncracked Concrete

C1 & C2 Seismic Rated

R30 - R120 Fire Rated, Tunnel Specific Fire Testing Report Available

Swiss Shock Load Approval

Supported by AFOS Anchor Design Software

### Anchor Summary

Part Number	Description, Dia x L	Max. Fixture Thickness, t <sub>fix</sub>	Effective Anchor Depth, h <sub>ef</sub>	Embedment Depth, h <sub>nom</sub>	Drill Hole Dia x Depth, d <sub>0</sub> x h <sub>1</sub>	Minimum Concrete Thickness, h <sub>min</sub>	Seismic C1/C2	Design Capacity in 32MPa Cracked Concrete <sup>1)</sup>		Indicative Price Per Fixing <sup>2)</sup>
								Tension	Shear	
1068.0080065	M8 x 65mm	11mm	35mm <sup>3)</sup>	41mm	8 x 49mm	80mm	- / -	4.2kN	10.4kN	\$3.52
1068.0080095	M8 x 95mm	41mm	35mm <sup>3)</sup>	41mm	8 x 49mm		- / -			
		30mm	46mm	52mm	8 x 60mm		✓ / ✓			
1068.0080115	M8 x 115mm	61mm	35mm <sup>3)</sup>	41mm	8 x 49mm		- / -			
		50mm	46mm	52mm	8 x 60mm	✓ / ✓				
1068.0100090	M10 x 90mm	30mm	40mm	48mm	10 x 55mm	80mm	- / -	6.3kN	16.0kN	\$5.05
		10mm	60mm	68mm	10 x 75mm	100mm	✓ / ✓	7.5kN		
1068.0100110	M10 x 110mm	50mm	40mm	48mm	10 x 55mm	80mm	- / -	6.3kN		
		30mm	60mm	68mm	10 x 75mm	100mm	✓ / ✓	7.5kN		
1068.0100130	M10 x 130mm	70mm	40mm	48mm	10 x 55mm	80mm	- / -	6.3kN		
		50mm	60mm	68mm	10 x 75mm	100mm	✓ / ✓	7.5kN		
1068.0100155	M10 x 155mm	95mm	40mm	48mm	10 x 55mm	80mm	- / -	6.3kN		
		75mm	60mm	68mm	10 x 75mm	100mm	✓ / ✓	7.5kN		
1068.0120125	M12 x 125mm	50mm	50mm	60mm	12 x 70mm	100mm	- / -	10.2kN	24.0kN	\$7.31
		30mm	70mm	80mm	12 x 90mm	120mm	✓ / ✓	13.4kN		
1068.0120145	M12 x 145mm	70mm	50mm	60mm	12 x 70mm	100mm	- / -	10.2kN		
		50mm	70mm	80mm	12 x 90mm	120mm	✓ / ✓	13.4kN		
1068.0120180	M12 x 180mm	105mm	50mm	60mm	12 x 70mm	100mm	- / -	10.2kN		
		85mm	70mm	80mm	12 x 90mm	120mm	✓ / ✓	13.4kN		
1068.0120200	M12 x 200mm	125mm	50mm	60mm	12 x 70mm	100mm	- / -	10.2kN		
		105mm	70mm	80mm	12 x 90mm	120mm	✓ / ✓	13.4kN		

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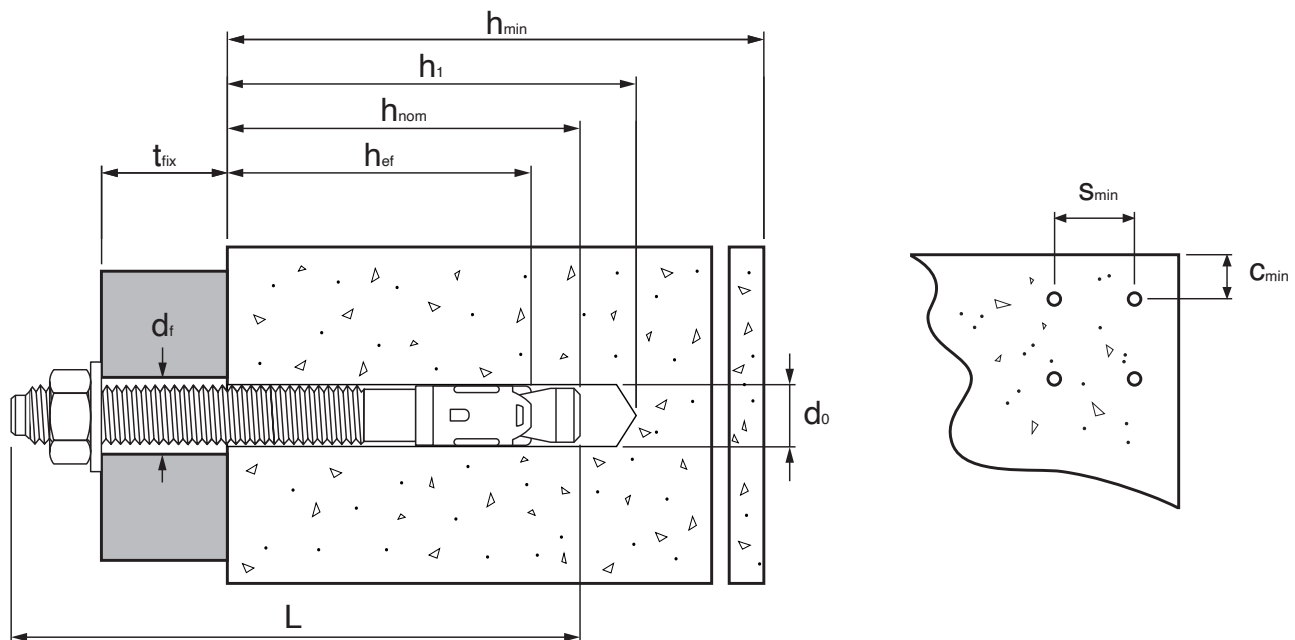
WEDGE ANCHOR / 316 (A4) STAINLESS STEEL / C1 & C2 SEISMIC RATED

Part Number	Description, Dia x L	Max. Fixture Thickness, $t_{fix}$	Effective Anchor Depth, $h_{ef}$	Embedment Depth, $h_{nom}$	Drill Hole Dia x Depth, $d_o$ x $h_1$	Minimum Concrete Thickness, $h_{min}$	Seismic C1/C2	Design Capacity in 32MPa Cracked Concrete <sup>1)</sup>		Indicative Price Per Fixing <sup>2)</sup>	
								Tension	Shear		
1068.0160135	M16 x 135mm	35mm	65mm	77mm	16 x 90mm	140mm	- / -	15.2kN	36.5kN	\$14.42	
		15mm	85mm	97mm	16 x 110mm		✓ / ✓	21.0kN	44.0kN		
1068.0160145	M16 x 145mm	45mm	65mm	77mm	16 x 90mm		- / -	15.2kN	36.5kN	\$14.97	
		25mm	85mm	97mm	16 x 110mm		✓ / ✓	21.0kN	44.0kN		
1068.0160170	M16 x 170mm	70mm	65mm	77mm	16 x 90mm		- / -	15.2kN	36.5kN	\$15.74	
		50mm	85mm	97mm	16 x 110mm		✓ / ✓	21.0kN	44.0kN		
1068.0160200	M16 x 200mm	100mm	65mm	77mm	16 x 90mm		- / -	15.2kN	36.5kN	\$17.34	
		80mm	85mm	97mm	16 x 110mm		✓ / ✓	21.0kN	44.0kN		
1068.0200165	M20 x 165mm	30mm	100mm	114mm	20 x 125mm		200mm	✓ / ✓	29.0kN	61.4kN	\$24.52
1068.0200195	M20 x 195mm	60mm						✓ / ✓			\$26.09
1068.0200235	M20 x 235mm	100mm				- / -		\$32.36			
1068.0200265	M20 x 265mm	130mm				- / -		\$38.63			
1068.0200285	M20 x 285mm	150mm				- / -		\$44.80			
1068.0240200	M24 x 200mm	30mm	125mm	140mm	24 x 155mm	250mm	- / -	33.7kN	98.8kN	\$55.36	
1068.0240230	M24 x 230mm	60mm					- / -			\$60.53	
1068.0240245	M24 x 245mm	75mm					- / -			\$62.59	

1) Without concrete edge or anchor spacing influence. Static and quasi-static load such as wind. To consider all design inputs and details, please refer to our AFOS Anchor Design Software or the ETA.

2) Based on a volume of 100+ to 500+ fixings, as of March 2026.

3) Anchors with effective anchor depth  $h_{ef} < 40$ mm are applicable only for statically indeterminate (redundant) non-structural systems as per AS 5216.



## Installation Parameters

Anchor Size			M8		M10		M12		M16		M20	M24
Standard effective anchorage depth	$h_{ef}$	[mm]	46	-	60	-	70	-	85	-	100	125
Reduced effective anchorage depth	$h_{ef,red}$	[mm]	-	35	-	40	-	50	-	65	-	-
Embedment depth	$h_{nom}$	[mm]	52	41	68	48	80	60	97	77	114	140
Drill hole diameter	$d_o$	[mm]	8		10		12		16		20	24
Diameter of clearance hole in the fixture	$d_f$	[mm]	9		12		14		18		22	26
Depth of drill hole	$h_1$	[mm]	60	49	75	55	90	70	110	90	125	155
Installation torque	$T_{inst}$	[Nm]	20		35		50		110		200	290
Width across nut	SW	[mm]	13		17		19		24		30	36

Minimum spacing and edge distance for standard thickness of concrete member												
Cracked Concrete												
Standard thickness of concrete member	$h_{min,1}$	[mm]	100	-	120	-	140	-	160	-	200	250
Minimum spacing / for edge distance C	$s_{min} / c$	[mm]	40/70	-	50/75	-	60/100	-	60/100	-	95/150	125/125
Minimum edge distance / for spacing S	$c_{min} / s$	[mm]	40/80	-	55/90	-	60/140	-	60/180	-	95/200	125/125
Uncracked Concrete												
Minimum spacing / for edge distance C	$s_{min} / c$	[mm]	40/80	-	50/75	-	60/120	-	65/120	-	90/180	125/125
Minimum edge distance / for spacing S	$c_{min} / s$	[mm]	50/100	-	60/120	-	75/150	-	80/150	-	130/240	125/125

Minimum spacing and edge distance for minimum thickness of concrete member												
Cracked Concrete												
Minimum thickness of concrete member	$h_{min,2}$	[mm]	80	80	100	80	120	100	140	140	-	-
Minimum spacing / for edge distance C	$s_{min} / c$	[mm]	40/70	50/60	45/90	50/100	60/100	50/160	70/160	65/170	-	-
Minimum edge distance / for spacing S	$c_{min} / s$	[mm]	40/80	40/185	50/115	65/180	60/140	65/250	80/180	100/250	-	-
Uncracked Concrete												
Minimum spacing / for edge distance C	$s_{min} / c$	[mm]	40/80	50/60	60/140	50/100	60/120	50/160	80/180	65/170	-	-
Minimum edge distance / for spacing S	$c_{min} / s$	[mm]	50/100	40/185	90/140	65/180	75/150	100/185	90/200	170/65	-	-

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## Installation Instructions

Drill hole preparation and cleaning		Install WA-S1 through fixture	
1			Drill hole perpendicular to concrete surface. Using a vacuum drill, continue with step 3.
2			Blow out dust or alternatively vacuum clean down to the bottom of the hole.
3			Ensure anchor is properly seated against fixture.
4			Drive in anchor, such that $h_{ef}$ or $h_{ef,red}$ depth is met. This compliance is ensured if thickness of fixture is not greater than the maximum thickness of fixture marked on the anchor.
5			Apply installation torque $T_{inst}$ by using calibrated torque wrench.

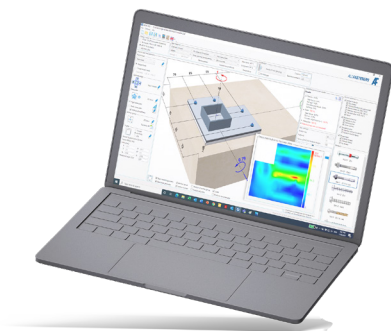
For other anchor properties, please refer to the ETA on our website.



**AFOS**<sup>®</sup>  
Anchor Design Software

DOWNLOAD

[allfasteners.com.au/afos](http://allfasteners.com.au/afos)



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