

SPEC SHEET:

Bi-Metal Self-Drilling No. 3 point

The characteristics of a bi-metal self drilling screw allows the possibility of drilling into hard metals with the ultimate corrosion protection of stainless steel. Achieved only by fusing hardened steel drill points to austenitic stainless steel material.

Features a no. 3 drill point that will self drill and thread into steel from 1.2 to 4.0 mm.

USES:

- Metal construction
- Coastal environment application
- Facades



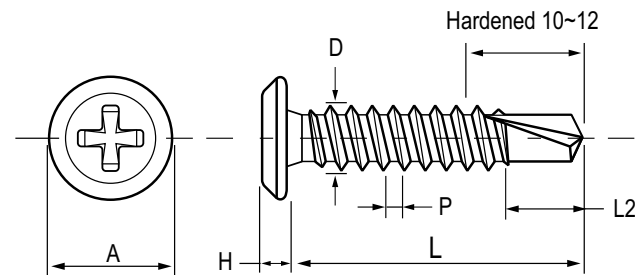
- Wafer Head / Phillips Drive
- 304 grade Stainless Steel / Case Hardened Tip
- Electroplated Zinc (clear)


SIZE SPECIFICATIONS

Material: Bi-Metal – stainless steel grade 304 body. Case hardened carbon steel drill point.

Austenitic stainless anti-corrosion special-grade steel for use in damp closed environments and outdoor applications without significant levels of chlorides or sulfur dioxides.

- Wafer Head
- No. 3 Self drilling point
- No. 2 Phillip Cross Recess
- Max clamping thickness 12mm combined material
- Installation speed 2,500rpm recommended



Gauge	D	L	L2	A	H	P	Drill Range	Stock Code	
10g-16	4.8 mm	25mm	7.5 ~ 8.0mm	9.5mm	1.8mm	1.5 ~ 1.6mm	1.2 - 4.00mm max	3DWCBS210058	1000

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CERT NO. AU1439

Management System Conformity Certificate; implementation of quality management systems, standards and guidelines according to ISO 9001: 2008 for the supply, manufacture and express delivery of fasteners and petrochemical studs to the industrial, heavy industry, mining and construction industries.