

HDC-FCY FULL THREAD CYLINDRICAL HEAD ZINC CLEAR / STEEL

CERTIFICATION

TDS

ZP

Technical Data Sheet



For Install Support

techadvice@allfasteners.com.au



For Specification Support

engineering@allfasteners.com.au



For Customer Support

1800 255 349

HDC-FCY

TIMBER CONSTRUCTION SCREW FULL THREAD CYLINDRICAL HEAD

Timber Construction Screw Full Thread Cylindrical Head

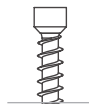
Construction cylindrical head screws with full thread and TX drive for structural connections and reinforcements of wooden members.

- Solid Timbers
- Glued Laminated Timbers - CLT, KVH, BSH / GLT
- Laminated Veneer Lumber - LVL

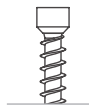


EUROPEAN TECHNICAL
ASSESSMENT
ETA-18/0817

FEATURES



Full Thread - Without elements being over tighten to each other.



Cylindrical Head - Allow quick and secure fastening , ideal for concealed joints.



High Torque - Allows screws to be installed without pre-drilling, even in hardwood substrates.

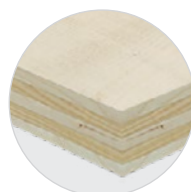


Wax Coating - Wax coating applied during the production process significantly reduces the torque.

SUBSTRATES



Solid Timbers



Glued Laminated Timbers
CLT, KVH, BSH / GLT

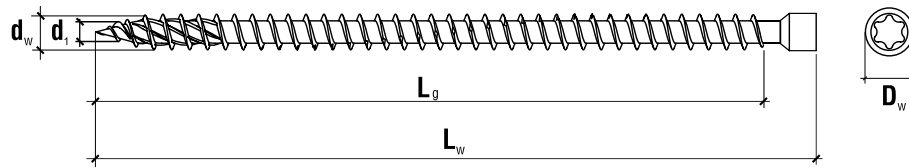


Laminated Veneer Lumber
LVL

HDC-FCY

TIMBER CONSTRUCTION SCREW FULL THREAD CYLINDRICAL HEAD

PRODUCT LIST



Codes and dimensions

	Product code	Dimensions	Thread Length	Type of Drive	Quantity
	Zinc - white	$d_w \times L_w$ [mm]	L_g [mm]	[-]	[pcs]
HDC-FCY 6					
Ø 6	3WKFCZ06080	6x80	72	TX 30	100
	3WKFCZ06100	6x100	92	TX 30	100
	3WKFCZ06120	6x120	112	TX 30	100
	3WKFCZ06140	6x140	132	TX 30	100
	3WKFCZ06160	6x160	152	TX 30	100
	3WKFCZ06180	6x180	172	TX 30	100
	3WKFCZ06200	6x200	192	TX 30	100
	3WKFCZ06220	6x220	212	TX 30	100
	3WKFCZ06240	6x240	232	TX 30	100
	3WKFCZ06260	6x260	252	TX 30	100
	3WKFCZ06280	6x280	272	TX 30	100
	3WKFCZ06300	6x300	292	TX 30	100
HDC-FCY 8					
Ø 8	3WKFCZ08120	8x120	108	TX 40	50
	3WKFCZ08140	8x140	128	TX 40	50
	3WKFCZ08160	8x160	148	TX 40	50
	3WKFCZ08180	8x180	168	TX 40	50
	3WKFCZ08200	8x200	188	TX 40	50
	3WKFCZ08220	8x220	208	TX 40	50
	3WKFCZ08240	8x240	228	TX 40	50
	3WKFCZ08260	8x260	248	TX 40	50
	3WKFCZ08280	8x280	268	TX 40	50
	3WKFCZ08300	8x300	288	TX 40	50
	3WKFCZ08350	8x350	338	TX 40	50
	3WKFCZ08400	8x400	388	TX 40	50
	3WKFCZ08450	8x450	438	TX 40	50
	3WKFCZ08500	8x500	488	TX 40	50

HDC-FCY

TIMBER CONSTRUCTION SCREW FULL THREAD CYLINDRICAL HEAD

Codes and dimensions					
	Product code	Dimensions	Thread Length	Type of Drive	Quantity
	Zinc - white	$d_w \times L_w$ [mm]	L_g [mm]	[-]	[pcs]
HDC-FCY 10					
Ø 10	3WKFCZ10300	10x300	285	TX 50	25
	3WKFCZ10330	10x330	315	TX 50	25
	3WKFCZ10360	10x360	345	TX 50	25
	3WKFCZ10400	10x400	385	TX 50	25
	3WKFCZ10450	10x450	435	TX 50	25
	3WKFCZ10500	10x500	485	TX 50	25
	3WKFCZ10550	10x550	535	TX 50	25
	3WKFCZ10600	10x600	585	TX 50	25

MECHANICAL CHARACTERISTICS

Geometry				
Product	Outer thread diameter	Inner thread diameter	Head diameter	Length range
	d_w [mm]	d_i [mm]	D_w [mm]	L_w [mm]
WKFC Ø6	6	3,85	8	80-300
WKFC Ø8	8	4,95	10	120-500
WKFC Ø10	10	6,00	13	300-600

Mechanical characteristics								
Product	Characteristic yield moment	Characteristic withdrawal resistance parameter - softwood	Characteristic withdrawal resistance parameter - LVL	Characteristic head-pull-through resistance parameter - softwood	Characteristic head-pull-through resistance parameter - LVL	Characteristic tensile strength	Characteristic torsional strength	Characteristic yield strength
	M_{yk} [N*m]	$f_{ax,k}$ [N/mm ²]	$f_{ax,k}$ [N/mm ²]	$f_{head,k}$ [N/mm ²]	$f_{head,k}$ [N/mm ²]	$f_{tens,k}$ [kN]	$f_{tor,k}$ [N*m]	f_{yk} [N/mm ²]
WKFC Ø6	14	12	13,0	19,4	19,4	16	10	1000,0
WKFC Ø8	25	12	13,0	17,4	17,4	25	27	1000,0
WKFC Ø10	43	11	13,0	15,3	15,3	36	45	1000,0

1. Characteristic withdrawal and head-pull-through resistance based on reference density of timber $\rho_a = 350 \text{ kg/m}^3$

2. Characteristic withdrawal and head-pull-through resistance based on reference density of LVL $\rho_a = 480 \text{ kg/m}^3$

INSTALLATION PARAMETERS

TIMBER

Minimum distances for laterally loaded screws - timber

Angle between force and fiber direction $\alpha = 0^\circ$



Angle between force and fiber direction $\alpha = 90^\circ$



WITHOUT PRE-DRILLED HOLE

d_w [mm]	Ø 6	Ø 8	Ø 10
a_1 [mm]	72	96	120
a_2 [mm]	30	40	50
$a_{3,t}$ [mm]	90	120	150
$a_{3,c}$ [mm]	60	80	100
$a_{4,t}$ [mm]	30	40	50
$a_{4,c}$ [mm]	30	40	50

WITHOUT PRE-DRILLED HOLE

d_w [mm]	Ø 6	Ø 8	Ø 10
a_1 [mm]	30	40	50
a_2 [mm]	30	40	50
$a_{3,t}$ [mm]	60	80	100
$a_{3,c}$ [mm]	60	80	100
$a_{4,t}$ [mm]	60	80	100
$a_{4,c}$ [mm]	30	40	50

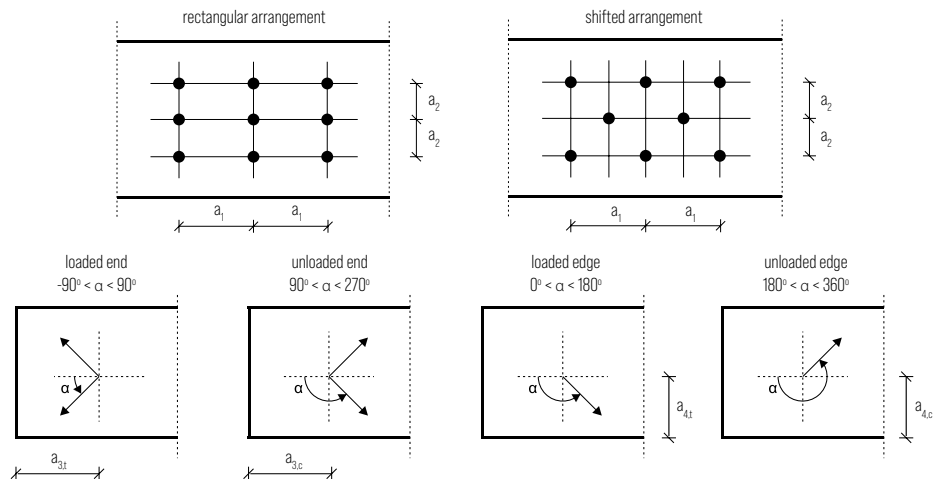
WITH PRE-DRILLED HOLE

d_w [mm]	Ø 6	Ø 8	Ø 10
d_0 [mm]	4	5	6
a_1 [mm]	30	40	50
a_2 [mm]	18	24	30
$a_{3,t}$ [mm]	72	96	120
$a_{3,c}$ [mm]	42	56	70
$a_{4,t}$ [mm]	18	24	30
$a_{4,c}$ [mm]	18	24	30

WITH PRE-DRILLED HOLE

d_w [mm]	Ø 6	Ø 8	Ø 10
d_0 [mm]	4	5	6
a_1 [mm]	24	32	40
a_2 [mm]	24	32	40
$a_{3,t}$ [mm]	42	56	70
$a_{3,c}$ [mm]	42	56	70
$a_{4,t}$ [mm]	42	56	70
$a_{4,c}$ [mm]	18	24	30

1. Minimum distances in accordance with EN 1995 and ETA-18/0817
2. Minimum distances is valid for timber characteristic density of $\rho_k \leq 420 \text{ kg/m}^3$
3. In case of connection panel-timber minimum distances $\{a_1, a_2\}$ should be multiplied by a factor of 0,85
4. In case of connection steel-timber minimum distances $\{a_1, a_2\}$ should be multiplied by a factor of 0,7
5. Hole diameter d_0 is valid for softwood

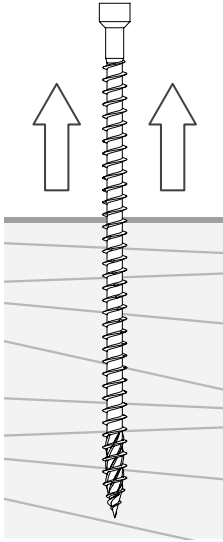


HDC-FCY

TIMBER CONSTRUCTION SCREW FULL THREAD CYLINDRICAL HEAD

TIMBER

Minimum distances for axially loaded screws - timber

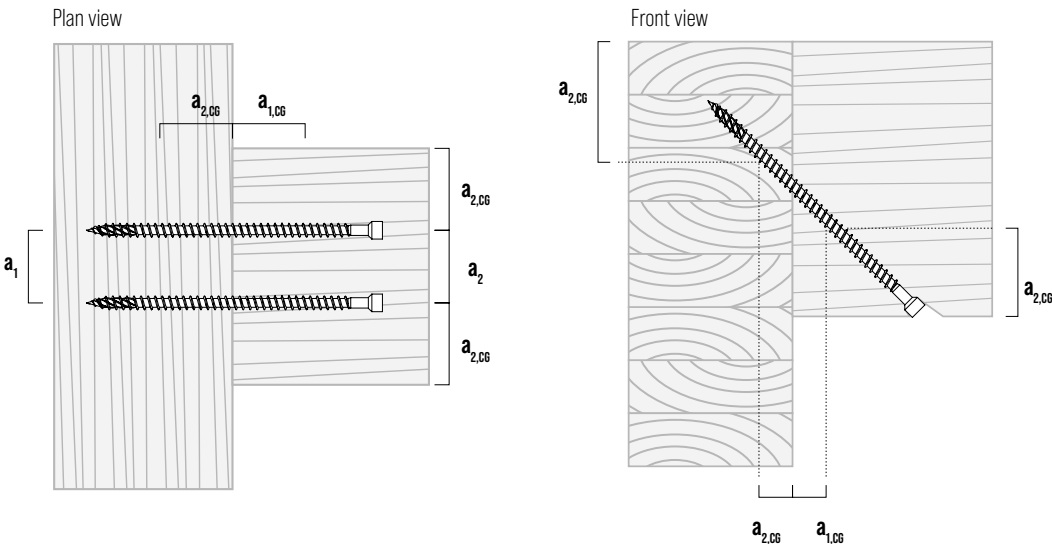


WITH AND WITHOUT PRE-DRILLED HOLE

d_w [mm]	Ø 6	Ø 8	Ø 10
a_1 [mm]	42	56	70
a_2 [mm]	30	40	50
$a_{1,C6}$ [mm]	60	80	100
$a_{2,C6}$ [mm]	24	32	40
a_{CROSS} [mm]	9	12	15

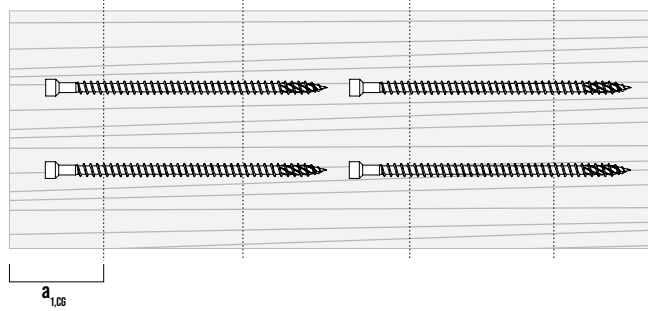
1. Minimum distances in accordance with EN 1995 and ETA-18/0817

Screws under tension placed at an angle α to the grain

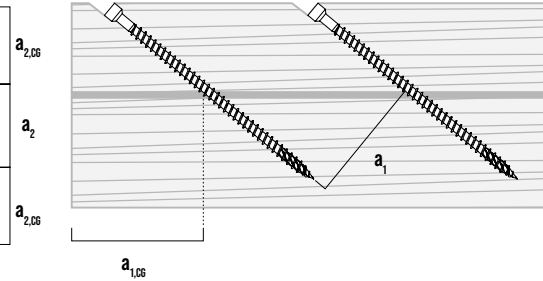


Screws under tension placed at an angle α to the grain

Plan view

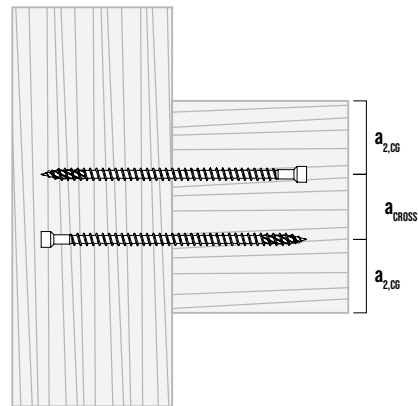


Front view

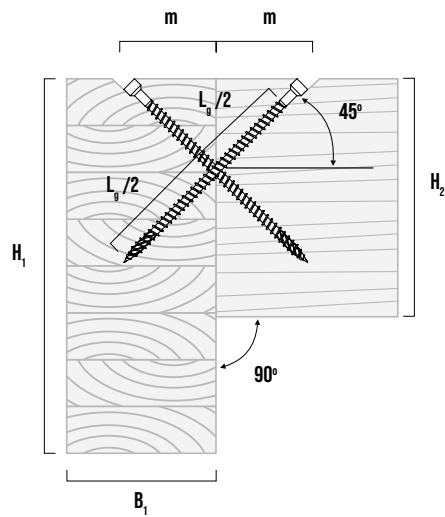


Crossed screws placed at an angle α to the grain - 1 pair

Plan view

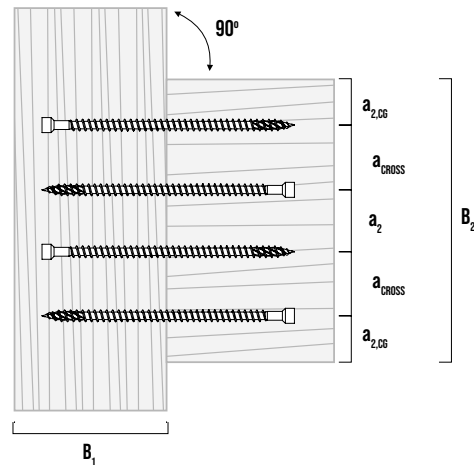


Cross-section

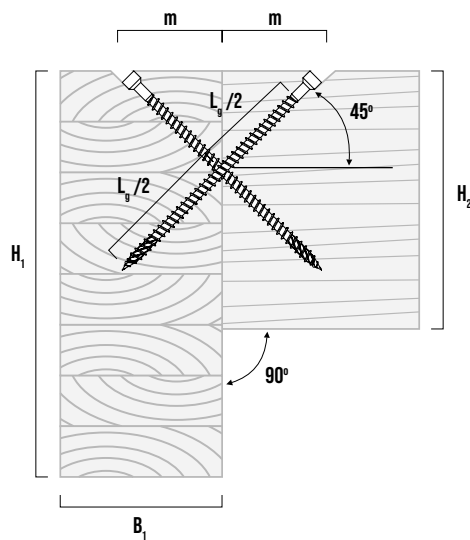


Crossed screws placed at an angle α to the grain - 2 pairs and more

Plan view



Cross-section



HDC-FCY

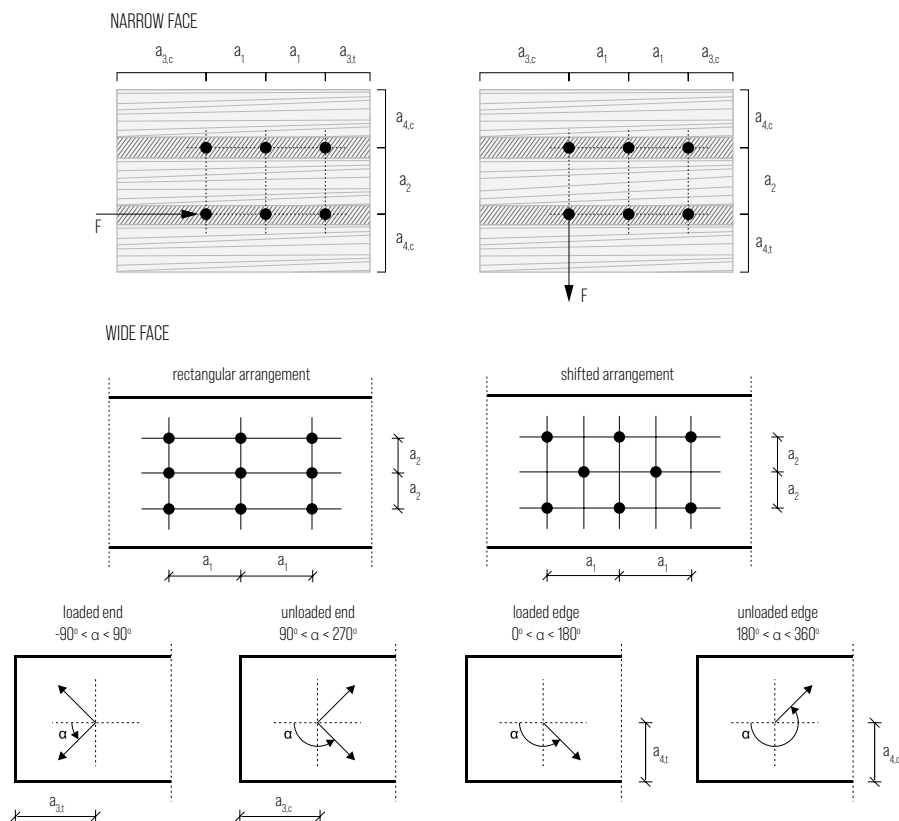
TIMBER CONSTRUCTION SCREW FULL THREAD CYLINDRICAL HEAD

CLT

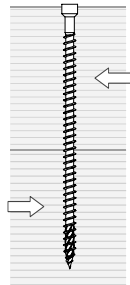
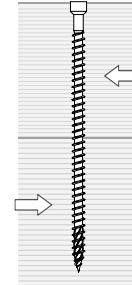
Minimum distances for laterally and/or axially loaded screws - CLT

WIDE FACE				NARROW FACE			
WITHOUT PRE-DRILLED HOLE				WITHOUT PRE-DRILLED HOLE			
d_w [mm]	Ø 6	Ø 8	Ø 10	d_w [mm]	Ø 6	Ø 8	Ø 10
a_1 [mm]	24	32	40	a_1 [mm]	60	80	100
a_2 [mm]	15	20	25	a_2 [mm]	24	32	40
$a_{3,t}$ [mm]	36	48	60	$a_{3,t}$ [mm]	72	96	120
$a_{3,e}$ [mm]	36	48	60	$a_{3,e}$ [mm]	42	56	70
$a_{4,t}$ [mm]	36	48	60	$a_{4,t}$ [mm]	36	48	60
$a_{4,e}$ [mm]	15	20	25	$a_{4,e}$ [mm]	18	24	30

1. Minimum distances in accordance with ETA-18/0817

2. Minimum CLT thickness $t_{\min} = 10d_w$ 3. Minimum penetration depth in CLT narrow face $L_{ef} = 10d_w$ 

Minimum distances for laterally loaded screws - LVL

Angle between force and fiber direction $\alpha = 0^\circ$

Angle between force and fiber direction $\alpha = 90^\circ$


WITHOUT PRE-DRILLED HOLE

WITHOUT PRE-DRILLED HOLE

d_w [mm]	Ø 6	Ø 8	Ø 10	d_w [mm]	Ø 6	Ø 8	Ø 10
a_1 [mm]	90	120	150	a_1 [mm]	42	56	70
a_2 [mm]	42	56	70	a_2 [mm]	42	56	70
$a_{3,t}$ [mm]	120	160	200	$a_{3,t}$ [mm]	90	120	150
$a_{3,c}$ [mm]	90	120	150	$a_{3,c}$ [mm]	90	120	150
$a_{4,t}$ [mm]	42	56	70	$a_{4,t}$ [mm]	72	96	120
$a_{4,c}$ [mm]	42	56	70	$a_{4,c}$ [mm]	42	56	70

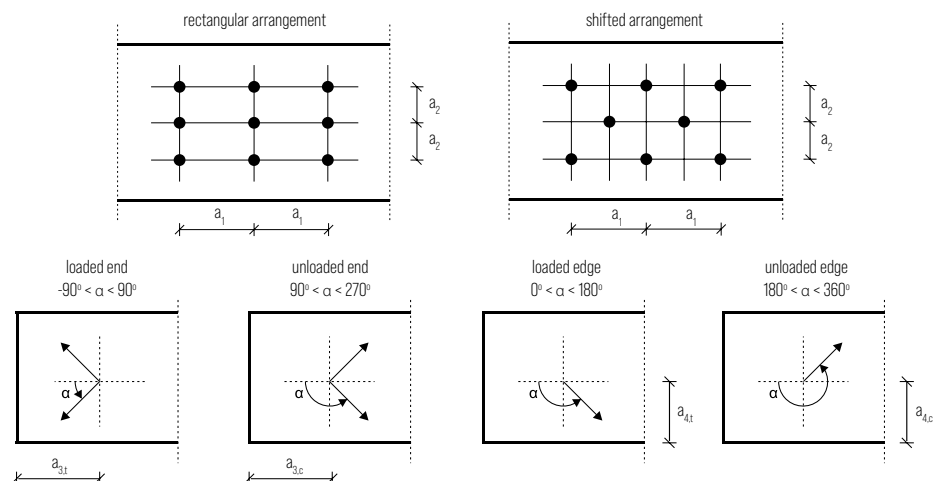
d_w [mm]	Ø 6	Ø 8	Ø 10	d_w [mm]	Ø 6	Ø 8	Ø 10
d_0 [mm]	4	5	6	d_0 [mm]	4	5	6
a_1 [mm]	30	40	50	a_1 [mm]	24	32	40
a_2 [mm]	18	24	30	a_2 [mm]	24	32	40
$a_{3,t}$ [mm]	72	96	120	$a_{3,t}$ [mm]	42	56	70
$a_{3,c}$ [mm]	42	56	70	$a_{3,c}$ [mm]	42	56	70
$a_{4,t}$ [mm]	18	24	30	$a_{4,t}$ [mm]	42	56	70
$a_{4,c}$ [mm]	18	24	30	$a_{4,c}$ [mm]	18	24	30

WITH PRE-DRILLED HOLE

WITH PRE-DRILLED HOLE

1. Minimum distances in accordance with EN 1995 and ETA-18/0817

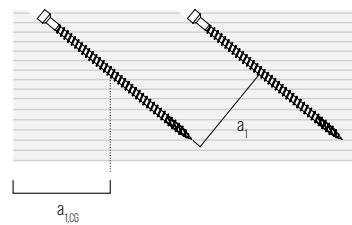
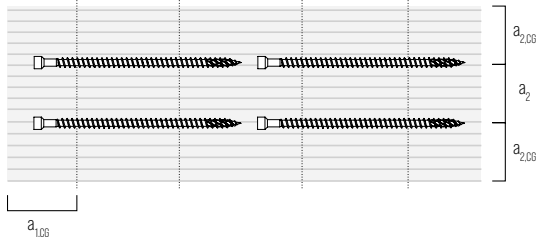
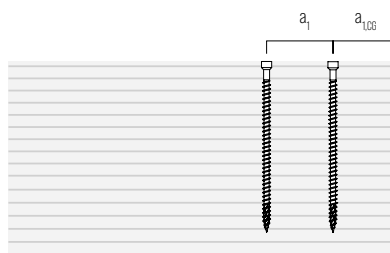
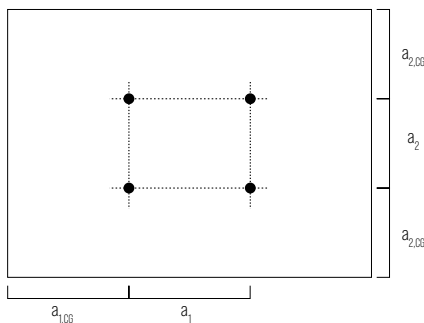
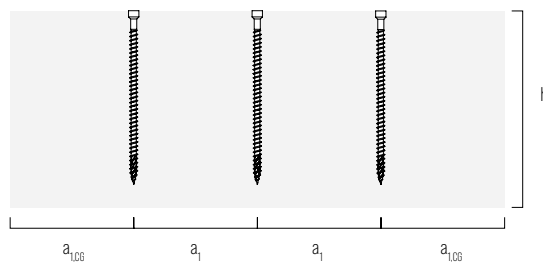
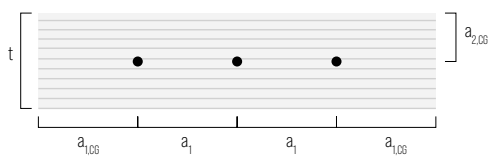
2. Minimum distances is valid for LVL characteristic density in range of $420 \text{ kg/m}^3 < \rho_k \leq 500 \text{ kg/m}^3$

3. Hole diameter d_0 is valid for softwood LVL


Minimum distances for axially loaded screws - LVL

WIDE FACE				EDGE FACE			
WITHOUT PRE-DRILLED HOLE				WITHOUT PRE-DRILLED HOLE			
d_w [mm]	Ø6	Ø8	Ø10	d_w [mm]	Ø6	Ø8	Ø10
a_1 [mm]	42	56	70	a_1 [mm]	60	80	100
a_2 [mm]	30	40	50	a_2 [mm]	30	40	50
$a_{1,CG}$ [mm]	60	80	100	$a_{1,CG}$ [mm]	72	96	120
$a_{2,CG}$ [mm]	24	32	40	$a_{2,CG}$ [mm]	24	32	40

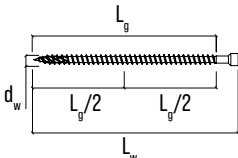
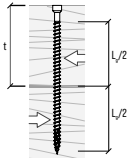
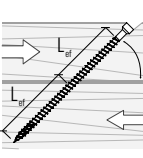
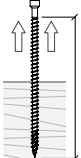
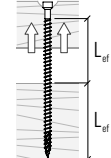
1. Minimum distances in accordance with EN 1995 and ETA-18/0817

Screws under tension placed at an angle α to the grain (wide face)Screws placed at an angle $\alpha=90^\circ$ to the grain (wide face)Screws placed at an angle $\alpha=90^\circ$ to the grain (edge face)

CHARACTERISTIC RESISTANCES

TIMBER

Characteristic resistances for laterally and axially loaded screws - timber

DIMENSIONS				SHEAR		SLIDING		TENSION					
Diameter	Length	Thread length	Partial thread length	timber-timber		timber-timber		Withdrawal-full thread	Withdrawal-partial thread		Tension		
													
d_w [mm]	L_w [mm]	L_g [mm]	$L_g/2$ [mm]	t [mm]	$R_{V,k}$ [kN]	$L_{ef} = L_g/2$ [mm]	$R_{ax,45,k}$ [kN]	$L_{ef} = L_g$ [mm]	$R_{ax,k}$ [kN]	$L_{ef} = L_g/2$ [mm]	$R_{ax,k}$ [kN]	$R_{tens,k}$ [kN]	$R_{tens,45,k}$ [kN]
WKFC 6													
ø6	80	72	36	44	2,30	36	1,83	72	5,18	36	2,59	16,00	11,31
	100	92	46	54	2,75	46	2,34	92	6,62	46	3,31	16,00	11,31
	120	112	56	64	2,94	56	2,85	112	8,06	56	4,03	16,00	11,31
	140	132	66	74	3,12	66	3,36	132	9,50	66	4,75	16,00	11,31
	160	152	76	84	3,30	76	3,87	152	10,94	76	5,47	16,00	11,31
	180	172	86	94	3,48	86	4,38	172	12,38	86	6,19	16,00	11,31
	200	192	96	104	3,66	96	4,89	192	13,82	96	6,91	16,00	11,31
	220	212	106	114	3,84	106	5,40	212	15,26	106	7,63	16,00	11,31
	240	232	116	124	3,86	116	5,91	232	16,70	116	8,35	16,00	11,31
	260	252	126	134	3,86	126	6,41	252	18,14	126	9,07	16,00	11,31
	280	272	136	144	3,86	136	6,92	272	19,58	136	9,79	16,00	11,31
	300	292	146	154	3,86	146	7,43	292	21,02	146	10,51	16,00	11,31
WKFC 8													
ø8	120	108	54	66	4,08	54	3,67	108	10,37	54	5,18	25,00	17,68
	140	128	64	76	4,39	64	4,34	128	12,29	64	6,14	25,00	17,68
	160	148	74	86	4,63	74	5,02	148	14,21	74	7,10	25,00	17,68
	180	168	84	96	4,87	84	5,70	168	16,13	84	8,06	25,00	17,68
	200	188	94	106	5,11	94	6,38	188	18,05	94	9,02	25,00	17,68
	220	208	104	116	5,35	104	7,06	208	19,97	104	9,98	25,00	17,68
	240	228	114	126	5,59	114	7,74	228	21,89	114	10,94	25,00	17,68
	260	248	124	136	5,70	124	8,42	248	23,81	124	11,90	25,00	17,68
	280	268	134	146	5,70	134	9,10	268	25,73	134	12,86	25,00	17,68
	300	288	144	156	5,70	144	9,78	288	27,65	144	13,82	25,00	17,68
	350	338	169	181	5,70	169	11,47	338	32,45	169	16,22	25,00	17,68
	400	388	194	206	5,70	194	13,17	388	37,25	194	18,62	25,00	17,68
	450	438	219	231	5,70	219	14,87	438	42,05	219	21,02	25,00	17,68
	500	488	244	256	5,70	244	16,56	488	46,85	244	23,42	25,00	17,68

Characteristic resistances for laterally and axially loaded screws - timber

DIMENSIONS				SHEAR		SLIDING		TENSION					
Diameter	Length	Thread length	Partial thread length	timber-timber		timber-timber		Withdrawal-full thread		Withdrawal-partial thread		Tension	
d_w [mm]	L_w [mm]	L_g [mm]	$L_g/2$ [mm]	t [mm]	$R_{v,k}$ [kN]	$L_{ef} = L_g/2$ [mm]	$R_{ax,45,k}$ [kN]	$L_{ef} = L_g$ [mm]	$R_{ax,k}$ [kN]	$L_{ef} = L_g/2$ [mm]	$R_{ax,k}$ [kN]	$R_{tens,k}$ [kN]	$R_{tens,45,k}$ [kN]
WKFC 10													
ø10	300	285	142,5	157,5	7,96	142,5	11,08	285	31,35	142,5	15,68	36,00	25,46
	330	315	157,5	172,5	8,09	157,5	12,25	315	34,65	157,5	17,33	36,00	25,46
	360	345	172,5	187,5	8,09	172,5	13,42	345	37,95	172,5	18,98	36,00	25,46
	400	385	192,5	207,5	8,09	192,5	14,97	385	42,35	192,5	21,18	36,00	25,46
	450	435	217,5	232,5	8,09	217,5	16,92	435	47,85	217,5	23,93	36,00	25,46
	500	485	242,5	257,5	8,09	242,5	18,86	485	53,35	242,5	26,68	36,00	25,46
	550	535	267,5	282,5	8,09	267,5	20,81	535	58,85	267,5	29,43	36,00	25,46
	600	585	292,5	307,5	8,09	292,5	22,75	585	64,35	292,5	32,18	36,00	25,46

NOTES:

1. Characteristic resistances in accordance with EN 1995 and ETA-18/0817

2. In order to obtain a design resistance, use the following formula:

$$R_d = \frac{R_k * k_{mod}}{\gamma_M}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995

3. Design resistance for tension is smaller value of the following:

$$R_{ax,d} = \min \left\{ \frac{R_{ax,k} * k_{mod}}{\gamma_M}, \frac{R_{tens,k}}{\gamma_{M2}} \right\}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995. Factor γ_{M2} should be taken in accordance with EN 1993

4. Design resistance for sliding is smaller value of the following:

$$R_{v,d} = \min \left\{ \frac{R_{ax,45,k} * k_{mod}}{\gamma_M}, \frac{R_{tens,45,k}}{\gamma_{M2}} \right\}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995. Factor γ_{M2} should be taken in accordance with EN 19935. Characteristic resistances were calculated for a characteristic density of timber $\rho_k = 350 \text{ kg/m}^3$

6. Characteristic shear resistances were calculated for connections without pre-drilled holes

7. Characteristic shear resistances for timber-timber connections were calculated for timber thickness t [mm]8. Characteristic resistances to withdrawal were calculated assuming an angle of 90° between screw and grain direction and for effective penetration length equal $L_{ef} = L_g$ and $L_{ef} = L_g/2$ 9. Characteristic resistances to sliding were calculated assuming an angle of 45° between screw and grain direction and for effective penetration length equal $L_{ef} = L_g/2$

Characteristic resistances for crossed screws - main beam/secondary beam

DIMENSIONS				CONNECTION GEOMETRY						CHARACTERISTIC RESISTANCES		
Diameter	Length	Thread length	Partial thread length	Width of the main beam	Height of the main beam	Width of the secondary beam	Height of the secondary beam	Mounting distance	Number of screw pairs	Withdrawal	Buckling	Tension
d _w [mm]	L _w [mm]	L _g [mm]	L _g /2 [mm]	B ₁ [mm]	H ₁ [mm]	B ₂ [mm]	H ₂ [mm]	m [mm]	n	R _{ax,45,k} [kN]	R _{ki,45,k} [kN]	R _{tens,45,k} [kN]
WKFC 6												
ø6	180	172	86	76	137	57	137	66	1	8,76	9,22	22,63
						96			2	16,34	17,21	42,22
						135			3	23,64	24,89	61,09
	200	192	96	84	151	57	151	74	1	9,78	9,22	22,63
						96			2	18,24	17,21	42,22
						135			3	26,39	24,89	61,09
	220	212	106	91	166	57	166	81	1	10,79	9,22	22,63
						96			2	20,14	17,21	42,22
						135			3	29,14	24,89	61,09
	240	232	116	98	180	57	180	88	1	11,81	9,22	22,63
						96			2	22,04	17,21	42,22
						135			3	31,89	24,89	61,09
	260	252	126	105	194	57	194	95	1	12,83	9,22	22,63
						96			2	23,94	17,21	42,22
						135			3	34,64	24,89	61,09
	280	272	136	112	208	57	208	102	1	13,85	9,22	22,63
						96			2	25,84	17,21	42,22
						135			3	37,39	24,89	61,09
	300	292	146	119	222	57	222	109	1	14,87	9,22	22,63
						96			2	27,74	17,21	42,22
						135			3	40,14	24,89	61,09
WKFC 8												
ø8	240	228	114	99	180	76	180	89	1	15,48	15,58	35,36
						128			2	28,88	29,08	65,98
						180			3	41,79	42,07	95,46
	260	248	124	106	194	76	194	96	1	16,83	15,58	35,36
						128			2	31,41	29,08	65,98
						180			3	45,45	42,07	95,46
	280	268	134	113	208	76	208	103	1	18,19	15,58	35,36
						128			2	33,95	29,08	65,98
						180			3	49,12	42,07	95,46
	300	288	144	120	222	76	222	110	1	19,55	15,58	35,36
						128			2	36,48	29,08	65,98
						180			3	52,79	42,07	95,46
	350	338	169	138	257	76	257	128	1	22,94	15,58	35,36
						128			2	42,82	29,08	65,98
						180			3	61,95	42,07	95,46
	400	388	194	156	293	76	293	146	1	26,34	15,58	35,36
						128			2	49,15	29,08	65,98
						180			3	71,11	42,07	95,46
	450	438	219	173	328	76	328	163	1	29,73	15,58	35,36
						128			2	55,48	29,08	65,98
						180			3	80,28	42,07	95,46
	500	488	244	191	364	76	364	181	1	33,13	15,58	35,36
						128			2	61,82	29,08	65,98
						180			3	89,44	42,07	95,46

Characteristic resistances for crossed screws - main beam/secondary beam

DIMENSIONS				CONNECTION GEOMETRY						CHARACTERISTIC RESISTANCES		
Diameter	Length	Thread length	Partial thread length	Width of the main beam	Height of the main beam	Width of the secondary beam	Height of the secondary beam	Mounting distance	Number of screw pairs	Withdrawal	Buckling	Tension
d_w [mm]	L_w [mm]	L_g [mm]	$L_g/2$ [mm]	B_1 [mm]	H_1 [mm]	B_2 [mm]	H_2 [mm]	m [mm]	n	$R_{ax,45,k}$ [kN]	$R_{ki,45,k}$ [kN]	$R_{tens,45,k}$ [kN]
WKFC 10												
ø10	300	285	142,5	121	222	95	222	111	1	22,17	23,35	50,91
						160			2	41,37	43,57	95,00
						225			3	59,85	63,04	137,46
	330	315	157,5	132	243	95	243	122	1	24,50	23,35	50,91
						160			2	45,72	43,57	95,00
						225			3	66,15	63,04	137,46
	360	345	172,5	143	265	95	265	133	1	26,83	23,35	50,91
						160			2	50,08	43,57	95,00
						225			3	72,45	63,04	137,46
	400	385	192,5	157	293	95	293	147	1	29,95	23,35	50,91
						160			2	55,88	43,57	95,00
						225			3	80,85	63,04	137,46
	450	435	217,5	174	328	95	328	164	1	33,84	23,35	50,91
						160			2	63,14	43,57	95,00
						225			3	91,35	63,04	137,46
	500	485	242,5	192	364	95	364	182	1	37,72	23,35	50,91
						160			2	70,40	43,57	95,00
						225			3	101,86	63,04	137,46
	550	535	267,5	210	399	95	399	200	1	41,61	23,35	50,91
						160			2	77,65	43,57	95,00
						225			3	112,36	63,04	137,46
	600	585	292,5	227	434	95	434	217	1	45,50	23,35	50,91
						160			2	84,91	43,57	95,00
						225			3	122,86	63,04	137,46

NOTES:

1. Characteristic resistances in accordance with EN 1995 and ETA-18/0817

2. In order to obtain a design resistance, use the following formula :

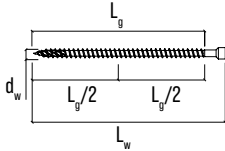
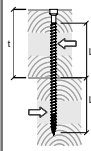
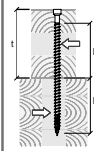
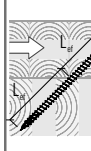
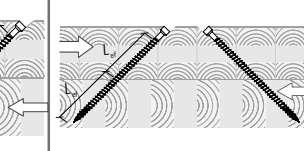
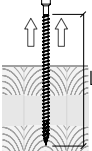
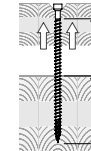
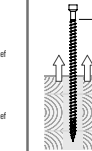
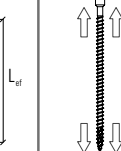
$$R_{v,d} = \min \left\{ \begin{array}{l} \frac{R_{ax,45,k} * k_{mod}}{\gamma_M} \\ \frac{R_{ki,45,k}}{\gamma_{M1}} \\ \frac{R_{tens,45,k}}{\gamma_{M2}} \end{array} \right.$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995. Factor γ_{M1} and γ_{M2} should be taken in accordance with EN 19934. Characteristic resistances were calculated for a characteristic density of timber $\rho_k = 350 \text{ kg/m}^3$ 5. Characteristic resistances to withdrawal were calculated assuming an angle of 45° to the shear plane and effective penetration length equal $L_{ef} = L_g/2$

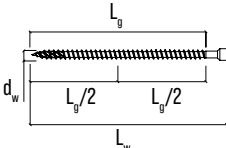
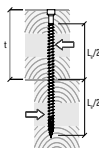
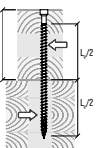
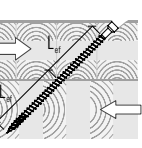
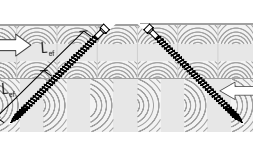
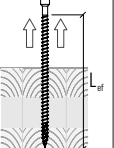
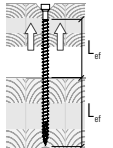
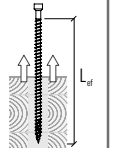
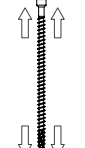
6. Characteristic resistances to withdrawal were calculated assuming symmetrical installation of screws

7. Characteristic resistances were calculated assuming a minimum distance $a_{1,03} \geq 5d$. According to ETA-18/0817 minimum distance $a_{1,03} \geq 10d$

Characteristic resistances for laterally and axially loaded screws - CLT

DIMENSIONS				SHEAR				SLIDING				TENSION								
Diameter	Length	Thread length	Partial thread length	CLT-CLT (wide face-wide face)		CLT-CLT (wide face-narrow face)		CLT - CLT (wide face-narrow face)		CLT - CLT (wide face-narrow face)		Withdrawal - full thread (wide face)		Withdrawal - partial thread (wide face)		Withdrawal - full thread (narrow face)		Tension		
																				
d _w [mm]	L _w [mm]	L _g [mm]	t _{fix} [mm]	t [mm]	R _{V,k} [kN]	t [mm]	R _{V,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,45,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,45,k} [kN]	R _{ki,45,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	R _{tens,k} [kN]	R _{tens,45,k} [kN]
WKFC 6																				
ø6	80	72	36	44	2,30	-	-	36	1,49	36	2,98	9,22	72	5,18	36	2,59	-	-	16,00	11,31
	100	92	46	54	2,75	-	-	46	1,86	46	3,72	9,22	92	6,62	46	3,31	-	-	16,00	11,31
	120	112	56	64	2,94	-	-	56	2,22	56	4,44	9,22	112	8,06	56	4,03	-	-	16,00	11,31
	140	132	66	74	3,12	-	-	66	2,57	66	5,15	9,22	132	9,50	66	4,75	-	-	16,00	11,31
	160	152	76	84	3,30	-	-	76	2,92	76	5,85	9,22	152	10,94	76	5,47	-	-	16,00	11,31
	180	172	86	94	3,48	-	-	86	3,27	86	6,53	9,22	172	12,38	86	6,19	-	-	16,00	11,31
	200	192	96	104	3,66	-	-	96	3,61	96	7,21	9,22	192	13,82	96	6,91	-	-	16,00	11,31
	220	212	106	114	3,84	-	-	106	3,94	106	7,89	9,22	212	15,26	106	7,63	-	-	16,00	11,31
	240	232	116	124	3,86	-	-	116	4,28	116	8,55	9,22	232	16,70	116	8,35	-	-	16,00	11,31
	260	252	126	134	3,86	-	-	126	4,61	126	9,21	9,22	252	18,14	126	9,07	-	-	16,00	11,31
280	272	136	144	3,86	-	-	136	4,93	136	9,87	9,22	272	19,58	136	9,79	-	-	16,00	11,31	
300	292	146	154	3,86	-	-	146	5,26	146	10,52	9,22	292	21,02	146	10,51	-	-	16,00	11,31	
WKFC 8																				
ø8	120	108	54	66	4,08	66	2,66	54	2,70	54	5,41	15,58	108	10,37	54	5,18	108	7,14	25,00	17,68
	140	128	64	76	4,39	76	2,97	64	3,15	64	6,30	15,58	128	12,29	64	6,14	128	8,32	25,00	17,68
	160	148	74	86	4,63	86	3,29	74	3,59	74	7,18	15,58	148	14,21	74	7,10	148	9,48	25,00	17,68
	180	168	84	96	4,87	96	3,62	84	4,03	84	8,05	15,58	168	16,13	84	8,06	168	10,62	25,00	17,68
	200	188	94	106	5,11	106	3,84	94	4,45	94	8,91	15,58	188	18,05	94	9,02	188	11,76	25,00	17,68
	220	208	104	116	5,35	116	3,99	104	4,88	104	9,76	15,58	208	19,97	104	9,98	208	12,88	25,00	17,68
	240	228	114	126	5,59	126	4,14	114	5,30	114	10,60	15,58	228	21,89	114	10,94	228	13,98	25,00	17,68
	260	248	124	136	5,70	136	4,28	124	5,72	124	11,43	15,58	248	23,81	124	11,90	248	15,08	25,00	17,68
	280	268	134	146	5,70	146	4,43	134	6,13	134	12,26	15,58	268	25,73	134	12,86	268	16,17	25,00	17,68
	300	288	144	156	5,70	156	4,53	144	6,54	144	13,08	15,58	288	27,65	144	13,82	288	17,26	25,00	17,68
	350	338	169	181	5,70	181	4,53	169	7,55	169	15,10	15,58	338	32,45	169	16,22	338	19,93	25,00	17,68
	400	388	194	206	5,70	206	4,53	194	8,55	194	17,10	15,58	388	37,25	194	18,62	388	22,57	25,00	17,68
	450	438	219	231	5,70	231	4,53	219	9,54	219	19,07	15,58	438	42,05	219	21,02	438	25,17	25,00	17,68
	500	488	244	256	5,70	256	4,53	244	10,51	244	21,02	15,58	488	46,85	244	23,42	488	27,74	25,00	17,68

Characteristic resistances for laterally and axially loaded screws - CLT

DIMENSIONS				SHEAR				SLIDING				TENSION									
Diameter	Length	Thread length	Partial thread length	CLT-CLT (wide face-wide face)		CLT-CLT (wide face-narrow face)		CLT - CLT (wide face-narrow face)		CLT - CLT (wide face-narrow face)		Withdrawal - full thread (wide face)		Withdrawal - partial thread (wide face)		Withdrawal - full thread (narrow face)		Tension			
																					
d _w [mm]	L _w [mm]	L _g [mm]	t _{fix} [mm]	t [mm]	R _{v,k} [kN]	t [mm]	R _{v,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,45,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,45,k} [kN]	R _{ki,45,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	R _{tens,k} [kN]	R _{tens,45,k} [kN]	
WKFC 10																					
ø10	300	285	142,5	157,5	7,96	157,5	5,90	142,5	7,74	142,5	15,49	23,35	285	31,35	142,5	15,68	285	20,44	36,00	25,46	
	330	315	157,5	172,5	8,09	172,5	6,16	157,5	8,47	157,5	16,95	23,35	315	34,65	157,5	17,33	315	22,36	36,00	25,46	
	360	345	172,5	187,5	8,09	187,5	6,32	172,5	9,20	172,5	18,39	23,35	345	37,95	172,5	18,98	345	24,27	36,00	25,46	
	400	385	192,5	207,5	8,09	207,5	6,32	192,5	10,15	192,5	20,30	23,35	385	42,35	192,5	21,18	385	26,79	36,00	25,46	
	450	435	217,5	232,5	8,09	232,5	6,32	217,5	11,33	217,5	22,66	23,35	435	47,85	217,5	23,93	435	29,90	36,00	25,46	
	500	485	242,5	257,5	8,09	257,5	6,32	242,5	12,50	242,5	24,99	23,35	485	53,35	242,5	26,68	485	32,98	36,00	25,46	
	550	535	267,5	282,5	8,09	282,5	6,32	267,5	13,65	267,5	27,30	23,35	535	58,85	267,5	29,43	535	36,02	36,00	25,46	
600	585	292,5	307,5	8,09	307,5	6,32	292,5	14,79	292,5	29,58	23,35	585	64,35	292,5	32,18	585	39,04	36,00	25,46		

NOTES:

1. Characteristic resistances in accordance with EN 1995 and ETA-18/0817

2. In order to obtain a design resistance, use the following formula :

$$R_d = \frac{R_k * k_{mod}}{\gamma_M}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995

3. Design resistance for tension is smaller value of the following :

$$R_{ax,d} = \min \left\{ \frac{R_{ax,k} * k_{mod}}{\gamma_M}, \frac{R_{tens,k}}{\gamma_{M2}} \right\}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995. Factor γ_{M2} should be taken in accordance with EN 1993

4. Design resistance for sliding is smaller value of the following :

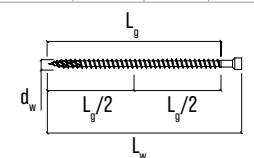
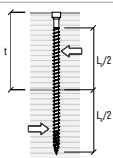
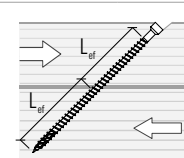
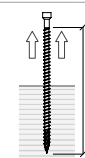
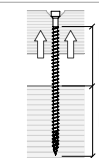
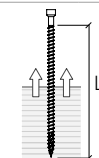
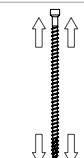
$$R_{v,d} = \min \left\{ \frac{R_{ax,45,k} * k_{mod}}{\gamma_M}, \frac{R_{kl,45,k}}{\gamma_{M1}}, \frac{R_{tens,45,k}}{\gamma_{M2}} \right\}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995. Factors γ_{M1} and γ_{M2} should be taken in accordance with EN 19935. Characteristic resistances were calculated for a characteristic density of CLT $\rho_k = 350 \text{ kg/m}^3$

6. Characteristic shear resistances were calculated for connections without pre-drilled holes

7. Characteristic shear resistances for CLT-CLT connections were calculated for timber thickness t [mm]8. Characteristic withdrawal resistances of CLT wide face were calculated assuming an angle of 90° between screw and grain direction and for effective penetration length equal $L_{ef} = L_g$ and $L_{ef} = L_g/2$ 9. Characteristic withdrawal resistances of CLT narrow face were calculated for minimum thickness $t_{min} = 10d_w$ and for effective penetration length equal $L_{ef} = L_g$ 10. Characteristic resistances to sliding were calculated assuming an angle of 45° between screw and grain direction and for effective penetration length equal $L_{ef} = L_g/2$

Characteristic resistances for laterally and axially loaded screws - LVL

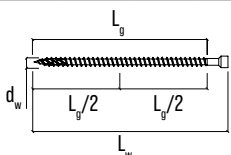
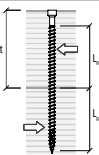
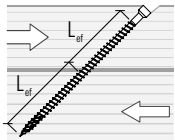
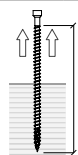
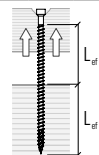
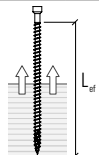
DIMENSIONS				SHEAR		SLIDING		TENSION							
Diameter	Length	Thread length	Partial thread length	LVL - LVL (wide face-wide face)		LVL - LVL (wide face-wide face)		Withdrawal - full thread (wide face)		Withdrawal - partial thread (wide face)		Withdrawal - full thread (edge face)		Tension	
															
dw [mm]	Lw [mm]	Lg [mm]	t _{fix} [mm]	t [mm]	R _{V,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,45,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	R _{tens,k} [kN]	R _{tens,45,k} [kN]
WKFC 6															
ø6	80	72	36	44	2,83	36	1,59	72	5,62	36	2,81	72	3,74	16,00	11,31
	100	92	46	54	3,16	46	2,03	92	7,18	46	3,59	92	4,78	16,00	11,31
	120	112	56	64	3,35	56	2,47	112	8,74	56	4,37	112	5,82	16,00	11,31
	140	132	66	74	3,55	66	2,91	132	10,30	66	5,15	132	6,86	16,00	11,31
	160	152	76	84	3,74	76	3,35	152	11,86	76	5,93	152	7,90	16,00	11,31
	180	172	86	94	3,94	86	3,79	172	13,42	86	6,71	172	8,94	16,00	11,31
	200	192	96	104	4,13	96	4,24	192	14,98	96	7,49	192	9,98	16,00	11,31
	220	212	106	114	4,33	106	4,68	212	16,54	106	8,27	212	11,02	16,00	11,31
	240	232	116	124	4,52	116	5,12	232	18,10	116	9,05	232	12,06	16,00	11,31
	260	252	126	134	4,52	126	5,56	252	19,66	126	9,83	252	13,10	16,00	11,31
280	272	136	144	4,52	136	6,00	272	21,22	136	10,61	272	14,14	16,00	11,31	
300	292	146	154	4,52	146	6,44	292	22,78	146	11,39	292	15,18	16,00	11,31	
WKFC 8															
ø8	120	108	54	66	4,74	54	3,18	108	11,23	54	5,62	108	7,49	25,00	17,68
	140	128	64	76	5,00	64	3,77	128	13,31	64	6,66	128	8,87	25,00	17,68
	160	148	74	86	5,26	74	4,35	148	15,39	74	7,70	148	10,26	25,00	17,68
	180	168	84	96	5,52	84	4,94	168	17,47	84	8,74	168	11,65	25,00	17,68
	200	188	94	106	5,78	94	5,53	188	19,55	94	9,78	188	13,03	25,00	17,68
	220	208	104	116	6,04	104	6,12	208	21,63	104	10,82	208	14,42	25,00	17,68
	240	228	114	126	6,30	114	6,71	228	23,71	114	11,86	228	15,81	25,00	17,68
	260	248	124	136	6,56	124	7,30	248	25,79	124	12,90	248	17,19	25,00	17,68
	280	268	134	146	6,68	134	7,88	268	27,87	134	13,94	268	18,58	25,00	17,68
	300	288	144	156	6,68	144	8,47	288	29,95	144	14,98	288	19,97	25,00	17,68
	350	338	169	181	6,68	169	9,94	338	35,15	169	17,58	338	23,43	25,00	17,68
	400	388	194	206	6,68	194	11,41	388	40,35	194	20,18	388	26,90	25,00	17,68
	450	438	219	231	6,68	219	12,88	438	45,55	219	22,78	438	30,37	25,00	17,68
	500	488	244	256	6,68	244	14,35	488	50,75	244	25,38	488	33,83	25,00	17,68

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TIMBER CONSTRUCTION SCREW FULL THREAD CYLINDRICAL HEAD

LVL

Characteristic resistances for laterally and axially loaded screws - LVL

DIMENSIONS				SHEAR		SLIDING		TENSION							
Diameter	Length	Thread length	Partial thread length	LVL - LVL (wide face-wide face)		LVL - LVL (wide face-wide face)		Withdrawal - full thread (wide face)		Withdrawal - partial thread (wide face)		Withdrawal - full thread (edge face)		Tension	
															
d _w [mm]	L _w [mm]	L _g [mm]	t _{fix} [mm]	t [mm]	R _{V,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,45,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	L _{ef} = L _g /2 [mm]	R _{ax,k} [kN]	L _{ef} = L _g [mm]	R _{ax,k} [kN]	R _{tens,k} [kN]	R _{tens,45,k} [kN]
WKFC 10															
ø10	300	285	142,5	157,5	9,37	142,5	10,48	285	37,05	142,5	18,53	285	24,70	36,00	25,46
	330	315	157,5	172,5	9,47	157,5	11,58	315	40,95	157,5	20,48	315	27,30	36,00	25,46
	360	345	172,5	187,5	9,47	172,5	12,69	345	44,85	172,5	22,43	345	29,90	36,00	25,46
	400	385	192,5	207,5	9,47	192,5	14,16	385	50,05	192,5	25,03	385	33,37	36,00	25,46
	450	435	217,5	232,5	9,47	217,5	15,99	435	56,55	217,5	28,28	435	37,70	36,00	25,46
	500	485	242,5	257,5	9,47	242,5	17,83	485	63,05	242,5	31,53	485	42,03	36,00	25,46
	550	535	267,5	282,5	9,47	267,5	19,67	535	69,55	267,5	34,78	535	46,37	36,00	25,46
	600	585	292,5	307,5	9,47	292,5	21,51	585	76,05	292,5	38,03	585	50,70	36,00	25,46

NOTES:

1. Characteristic resistances in accordance with EN 1995 and ETA-18/0817

2. In order to obtain a design resistance, use the following formula:

$$R_d = \frac{R_k * k_{mod}}{\gamma_M}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995

3. Design resistance for tension is smaller value of the following:

$$R_{ax,d} = \min \left\{ \frac{R_{ax,k} * k_{mod}}{\gamma_M}, \frac{R_{tens,k}}{\gamma_{M2}} \right\}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995. Factor γ_{M2} should be taken in accordance with EN 1993

4. Design resistance for sliding is smaller value of the following:

$$R_{V,d} = \min \left\{ \frac{R_{ax,45,k} * k_{mod}}{\gamma_M}, \frac{R_{tens,45,k}}{\gamma_{M2}} \right\}$$

Factors γ_M and k_{mod} should be taken in accordance with EN 1995. Factor γ_{M2} should be taken in accordance with EN 19935. Characteristic resistances were calculated for a characteristic density of LVL $\rho_k = 480 \text{ kg/m}^3$

6. Characteristic shear resistances were calculated for connections without pre-drilled holes

7. Characteristic shear resistances for LVL-LVL connections were calculated for timber thickness t [mm]8. Characteristic resistances to withdrawal were calculated assuming an angle of 90° between screw and grain direction and for effective penetration length equal $L_{ef} = L$ and $L_{ef} = L_g/2$ 9. Characteristic resistances to sliding were calculated assuming an angle of 45° between screw and grain direction and for effective penetration length equal $L_{ef} = L_g/2$



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TIMBER CONSTRUCTION SCREW FULL THREAD CYLINDRICAL HEAD

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Allfasteners® 78-84 Logistics Street Keilor Park VIC 3042 Australia +61 3 9330 0555 Allfasteners Pty Ltd. ACN 113 948 100 ABN 86 766 075 300
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