



NON-Hazardous Substance, NON-Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: **Bostik 327 Laminating Adhesive**

Synonyms:	Mancode
Bostik 327 Laminating Adhesive, 20 Litres	234133
Bostik 327 Laminating Adhesive, 1,000 Litres	234141

Recommended use: Water based adhesive designed for laminating PVC films to porous substrates

Supplier: Bostik Australia Pty Ltd
ABN: 79 003 893 838
Street Address: 51-71 High Street
 Thomastown VIC 3074
 Australia
Telephone: +613 9279-9333
Facsimile: +613 9279-9342

Emergency telephone number: 1800 033 111

2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of NOHSC Australia.

Hazard Category:
 Xn Harmful

Risk Phrase(s):
 R48/20: Harmful: danger of serious damage to health by prolonged exposure through inhalation.
 Repr. Cat. 3. R63: Possible risk of harm to the unborn child.

Safety Phrase(s):
 S23: Do not breathe vapour.
 S24/25: Avoid contact with skin and eyes.
 S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.
 S38: In case of insufficient ventilation, wear suitable respiratory equipment.

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail.

Poisons Schedule (Aust): Not applicable

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO.	PROPORTION
Toluene	108-88-3	5-10%
Ingredients determined to be non-hazardous	-	Balance
		100%

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. If breathing laboured and patient cyanotic (blue), ensure airways are clear and have a qualified person give oxygen through a facemask. If breathing has stopped apply artificial respiration at once. In the event of cardiac arrest, apply external cardiac massage. Seek immediate medical advice.

Skin contact: If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye contact: If in eyes wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

Notes to physician: Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Specific hazards: Non-combustible material.

Fire fighting further advice: Not combustible, however following evaporation of aqueous component residual material can burn if ignited. On burning may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

Hazchem Code: Not applicable.

Suitable extinguishing media: Not combustible, however, if material is involved in a fire use water fog (or if unavailable fine water spray), foam, dry agent (carbon dioxide, dry chemical powder).

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of sewers or waterways has occurred advise local emergency services.

Dangerous Goods – Initial Emergency Response Guide No: Not applicable.



7. HANDLING AND STORAGE

Handling: Avoid skin and eye contact and inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits:

No value assigned for this specific material by the National Occupational Health and Safety Commission (NOHSC Australia).

However for:

	TWA		STEL		CARCINOGEN CATEGORY	NOTICES
	ppm	mg/m3	ppm	mg/m3		
Toluene	50	191	150	574	-	Sk

As published by the National Occupational Health & Safety Commission (NOHSC Australia).

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

`Sk' Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept too as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances [NOHSC: 1005 (1994)]" the ingredients in this material do not have a Biological Limit Allocated.

Engineering measures: Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use with local exhaust ventilation or while wearing appropriate respirator. Keep containers closed when not in use.

Personal protection equipment: OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.

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Wear overalls, chemical goggles and impervious gloves. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from polyvinyl alcohol (PVA) should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form / Colour / Odour: Milky white liquid with mild odour

Solubility:	Soluble in water
Specific Gravity (20 °C):	approx 1.05
Relative Vapour Density (air=1):	>1
Vapour Pressure (20 °C):	N Av
Flash Point (°C):	N App
Flammability Limits (%):	N App
Autoignition Temperature (°C):	N App
Melting Point/Range (°C):	approx 1
Boiling Point/Range (°C):	approx 100
pH:	N Av

(Typical values only - consult specification sheet)

N Av = Not available

N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical stability: This material is thermally stable when stored and used as directed.

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible Materials: Oxidising agents.

Hazardous decomposition products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Harmful by inhalation. Material may be irritant to mucous membranes and respiratory tract.

Skin contact: Contact with skin may result in irritation.

Eye contact: May be an eye irritant.

Ingestion: Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

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Long Term Effects: No information available for product.

Acute toxicity / Chronic toxicity

No LD50 data available for the product.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

Refer to State/Territory Land Waste Management Authority.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail.

MARINE TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

AIR TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

15. REGULATORY INFORMATION

Poisons Schedule (Aust): Not applicable

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Literary reference

This Material Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd on behalf of its client.

Reason(s) For Issue: First Issue

Material Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

Material Safety Data Sheet



This MSDS summarises at the date of issue our best knowledge of the health and safety hazard information of the product, and in particular how to safely handle and use the product in the workplace. Since Bostik Australia Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, review this MSDS in the context of how the user intends to handle and use the product in the workplace.

If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.